

Work Order ID 67386

Thursday, March 17, 2011 11:49:43 AM

Page 1

Item ID: D3911-7

Accept

Revision ID:

Item Name: Basket Plate-Eyebolt Receiver

Start Date: 3/17/2011 Start Qty: 8.00

Required Date: 3/21/2011 Req'd Qty: 8.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 11-03-17 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3911

D

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per Dwg and File

304-178

DWG REV: B

PROG REV: D

DEBURR

11-3-21

12

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

11-3-21

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Page 2

Item ID: D3911-7

Accept

Setup Start

Revision ID:

Stop

Item Name: Basket Plate-Eyebolt Receiver

Start Date: 3/17/2011 Start Qty: 8.00

Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 8.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Subs b1

(12)

Quality Control

130

Identify as per dwg & Stock Location: 091

0.00



Packaging

Memo

0.00

PC4/3/22 (12)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

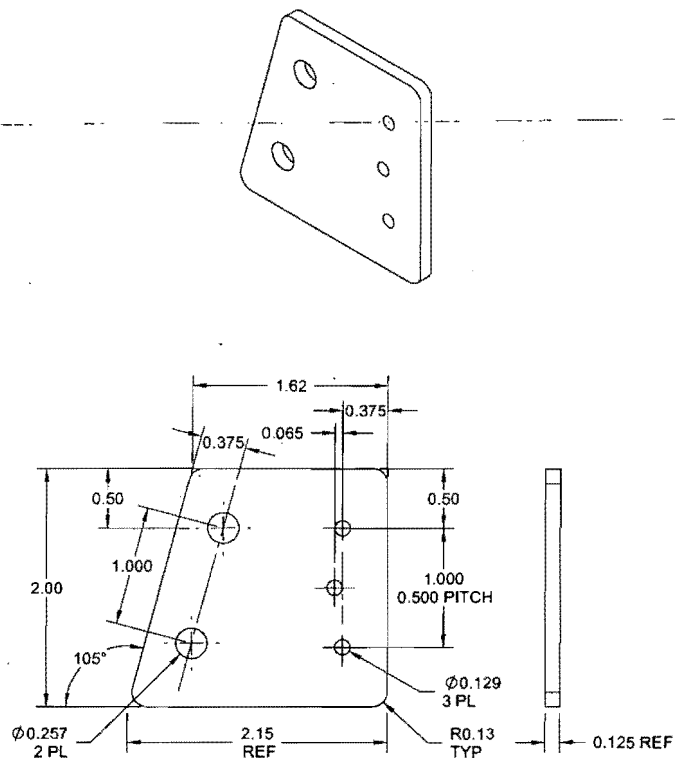
Memo

0.00

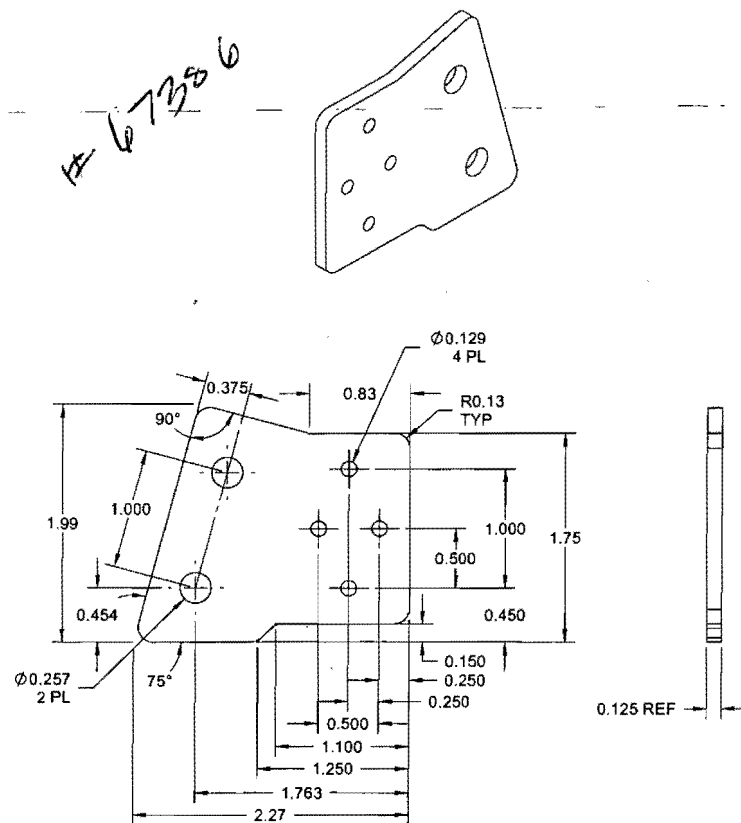
11/3/22

Quality Control

C211/03/22



D3911-5 BASKET STUD PLATE



D3911-7 BASKET PLATE-EYEBOLT RECEIVER

NOTES:

- 1) MATERIAL -5 & -7: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT -5: 0.13 lbs
-7: 0.13 lbs

DESIGN	JPH	DART AEROSPACE LTD	
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D3911	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AFT HARDPOINT, BASKET	
DATE	10.06.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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2010-08-06

